

# Grupo Empresarial Copo, S.A.



GRUPO EMPRESARIAL  
COPO

Turnover <sup>1</sup>



Employees <sup>2</sup>



Sales information

Main value chain Tier 2

Auxiliary value chain

<sup>1</sup> From € 18,000,000 - <sup>2</sup> More than 250 employees

## Company description

Grupo Empresarial Copo starts its activity in 1969. It has international presence, with production plants in Spain, Portugal, Cuba, Brazil, Czech Republic and Mexico. It offers a great variety of solutions for the interior of the vehicle in the areas of: seats and accessories; carpets and trims; soundproofing; acoustic and thermal absorption, EPP parts; fabrics; moulds and tools; and slabstock foams. It also has an own technological centre in Vigo (CETEC), which ensures the R&D and innovation in the different components manufactured as well as in processes, making innovation the key pillar to guarantee the quality, sustainability and differentiation of its products.

## Products and services

Module or function

Boot

Door module

Driving position

Engine compartment

Floor coating

Raw materials

Roof

Seats

– Copo Ibérica: polyurethane foam fillings for cushions and backrests by cold / hot foam moulding and INALCO technologies; Headrests and armrests;  
– Copo Galicia: EPP, EPS and PUR parts for soundproofing and impact absorption functions, anti-submarine seating parts and boot storage compartments; covers manufacturing.  
– Componentes de Vehículos de Galicia: interior carpets; trunk trims and mats.  
– Other plants: slabstock foams with different applications; fabrics (roof, seats, door panels).

Auxiliary services

Die-stamping and tools

Engineering

Logistics and transport

Machinery and small integrated lines

Maintenance and services

Process outsourcing

Technological centres

– CETEC: technological surveillance of products, raw materials, processes and new markets; Chemical formulation and prototypes for the different products; Manufacture and maintenance of moulds for cold / hot foam moulding and INALCO technologies;  
Machinery for fatigue testing, control and / or poka-yokes.  
– Copo Galicia: EPP packaging

## Processes and technologies

Assembly

Joining processes

Other technologies

Plastic shaping

Textile shaping

Carrousel for cold (HR) and hot (HO) technologies; INALCO carrousel for small and large parts; machining lines for the production of tools and prototypes; prototype plant for foam moulding; thermoforming of carpets and felts; vacuum thermoforming of thermoplastics; robotic waterjet cutting; ultrasound, thermal and high frequency welding; die cutting; CAD-Catia design; improvements to the manufacturing process of seat foam filling, through innovations in chemical formulations; study and development of new production processes based on the strategies of OEMs (weight, cost, comfort). Dobby and Jackard looms, warp & circular knitting and weaving technologies. Flame/hot-melt lamination and slabstock foams.

## Contact

### Address and phone

Estrada Puxeiros – Mos nº45 (Tameiga)  
36416 Mos  
Phone: 986 810 501  
Fax: 986 810 506

### Web / Email

<http://www.grupocopo.com>  
[grupo@grupocopo.com](mailto:grupo@grupocopo.com)

## Main customers

VW, Opel, Stellantis, Renault, Mercedes, Audi, Nissan, Seat, Skoda, Faurecia, Lear, Magna, Mecaplast, Megatech, Adient, Denso, etc.